

Date: Wednesday, 19/11/2008 2:16:41 PM  
 User: Julie Dawson

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HANDLE			
Job Number	: 43549						
Estimate Number	: 10508						
P.O. Number	:			Part Number	: D2419		
This Issue	: 19/11/2008	S.O. No. :		Drawing Number	: D2419 REV. A		
Prsht Rev.	: NC			Project Number	: N/A		
First Issue	: / /		Type	Drawing Revision	: A		
Previous Run	: 42100			Material	:		
Written By	:			Due Date	: 28/11/2008		
Checked & Approved By	: <u>JKD 08.11.19</u>			Qty:	15	Um: Each	
Comment	: Est: A 00.02.14 New Issue EC/JB						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	4025674	Black Nylon Strap	
		Comment: Qty.: 0.0833 f(s)/Unit Total : 1.2495 f(s) Black Nylon Strap Material: Nylon Web (Black) 1.00" x 0.06" thick (40-2567-4) Batch: <u>1109670</u>	
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
3.0	QC6	DIMENSIONAL CHECK	
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
5.0	QC21	FINAL INSPECTION/W/O RELEASE	

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

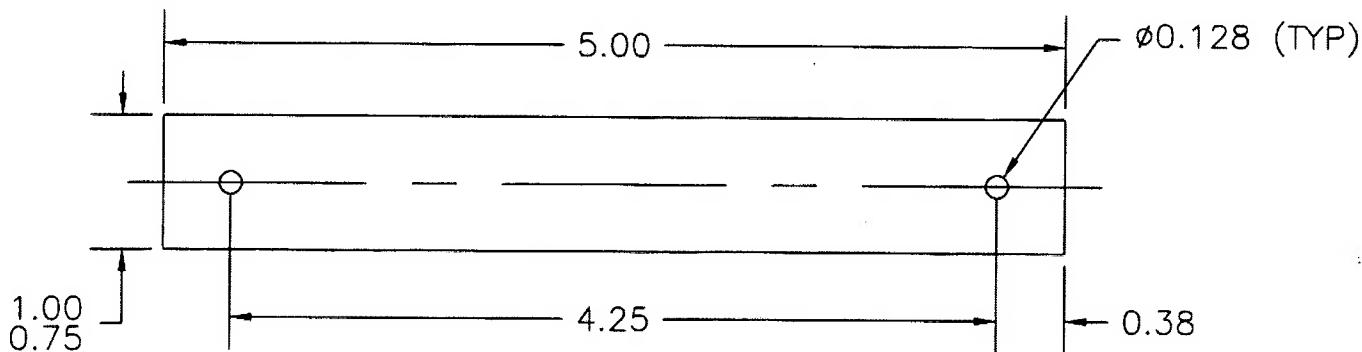
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN <i>RF</i>	DRAWN BY <i>IP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D2419
DATE 00.01.21		TITLE HANDLE (WEB)
		SCALE 1:1
A	00.01.21	NEW ISSUE

**RELEASED**  
00.02.03 DS

SHOPCOPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. A3547

MATERIAL: NYLON WEB (BLACK) 0.06 THICK CUT WITH HOT KNIFE  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED